



TECHNICAL INFORMATION SHEET

HARRIS 1620 ANTI-SPATTER

APPLICATION:

Harris 1620 Anti-Spatter can be used on MIG nozzles, cups, contact tips, cutting torches, fixtures jigs, and any part or surface where spatter from welding and cutting is objectionable. Harris 1620 Anti-Spatter does not contaminate paint systems. It's compatible with all lacquer and enamel paints. It's also Non-combustible, non-migratory and can be used on any base metal.

FEATURES

- 1- **Reduces downtime** – prevents spatter build-up, and lengthens the usability time of the MIG welding gun nozzles, electrode holder and contact tips.
- 2- **Protects weld area** - from spatter adhesion, accumulated spatter is easily removed.
- 3- **Paint compatibility** – Eliminates problems caused from contamination.
- 4- **Soluble** – Use any hydrocarbon solvent to remove 1620 anti-spatter.
- 5- **Heat resistant** – will withstand a high temperature better than many competitors products.
- 6- **Spray in any position** – 1620 Anti-Spatter can be applied in any position.

It is our belief that, when used properly, anti-spatter agents should have no detrimental effects on the welding process or its end results

PROCEDURE

Aerosol cans spray freely on the area to be protected and make sure the area is completely covered. After the welding or cutting operation wipe off the weld spatter and excess compound with a cloth, wire brush or mineral spirits. (Not compatible with water).

CAUTION

When applying Harris 1620 Anti-Spatter. Don't spray the anti-spatter directly into an arc or through an open flame.

SAFETY INFORMATION:

WARNING: PROTECT yourself and others. Read and understand this information.
FUMES AND GASES can be hazardous to your health.
HEAT RAYS, (infrared radiation) from flame or hot metal can injure eyes.

- Before use, read and understand the manufacturer's instructions, Safety Data Sheets (SDS), and your employer's safety practices.
- Keep your head away from fumes.
- Use enough ventilation, exhaust at the flame, or heat source, to keep fumes and gases from your breathing zone and the general area.
- Wear correct eye, ear, and body protection.
- See American National Standard Z49.1, *Safety in Welding, Cutting, and Allied Processes*, published by the American Welding Society, 8669 Doral Blvd., Doral, Florida 33166; OSHA Safety and Health Standards, available from the U.S. Government Office, Washington, DC 20402.

STATEMENT OF LIABILITY- DISCLAIMER

Any suggestion of product applications or results is given without representation or warranty, either expressed or implied. Without exception or limitation, there are no warranties of merchantability or of fitness for particular purpose or application. The user must fully evaluate every process and application in all aspects, including suitability, compliance with applicable law and non-infringement of the rights of others. The Harris Products Group and its affiliates shall have no liability in respect thereof.

THE HARRIS PRODUCTS GROUP

A LINCOLN ELECTRIC COMPANY

4501 Quality Place • Mason, OH 45040 U.S.A Tel: 513-754-2000 Fax: 513-754-6015

Additional information available at our web site: www.harrisproductsgroup.com